

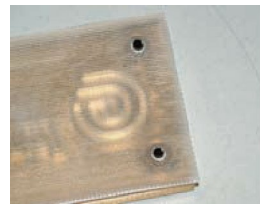
# 1

- › Make first the correct positioning of the print job with the die
- › Put **double-face scotch** on backside of the counter-die
- › Place the pins in the counter die by hand or by nipper



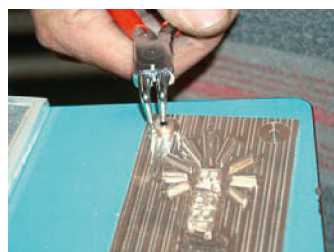
# 2

- › Place the pin-equipped counter-die into the holes of the die
- › Go on pressure



# 3

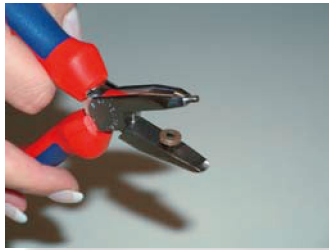
- › Take out the pins with the „**progravur nipper**“ or an equivalent tool
- › And then **print**



Pin-positioning system

# 4

Replace the distance-ring in the right position with the special „**progravur nipper**“:



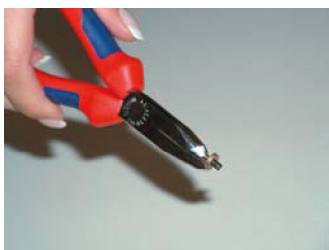
› Put pin in the inner nipper-hole



› Press



› The ring moves in the correct middle position



› Everything ready for a new job